



## Harmonic Balancer Timing Tape

**INSTALLATION INSTRUCTIONS  
READ CAREFULLY. FOLLOW STEP-BY-STEP PROCEDURE. BE CAREFUL NOT TO TOUCH OR DIRTY ADHESIVE.**

1. Using sandpaper or emery cloth, clean outside diameter of harmonic balancer of all paint and dirt. Wipe clean with suitable solvent, such as lacquer thinner. **APPLY ONLY TO CLEAN SURFACE.**
2. Facing the front of the engine, apply the tape (steps 3-6) with the numbers reading in a clockwise manner.
3. Leaving short back stripe on tape, start at TDC and peel away back stripe for approximately 1 inch.
4. Align TDC mark on tape with the TDC reference mark on the harmonic balancer. Apply pressure and affix the uncovered portion of the tape.
5. With one hand, continue to remove the long back stripe. While doing so, use the other hand to affix the tape. Continue until entire tape is applied.
6. Remove the short back stripe and press into place, providing an overlapping joint. **KEEP IN MIND THAT TAPE MUST BE KEPT ABSOLUTELY CLEAN.**

97141588



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